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JOB DESCRIPTION: Fiber Optic Cable Extrusion Line Operator

The Fiber Optic Cable (FOC) Extrusion Line Operator is responsible for operating Incab's extrusion line in a way that ensures all products produced meet manufacturing specifications and tolerances. A successful candidate correctly follows a number of detailed instructions that guide FOC Extrusion Line Operator through the steps necessary for quality machine operation, extrusion process setup, and basic housekeeping around the workspace. The FOC Extrusion Line Operator is responsible for correctly managing a number of machine operating and extrusion setup processes. Some of these processes include, but are not limited to, the following: properly setting up the extrusion head, checking the cooling baths, loading and checking the material hopper, loading the payoff and yarn servers with material, and maintaining a quality wind on the take-up. The candidate must work at our production site in Arlington, Texas, but may have opportunities for remote work after being fully trained. Benefits are available after 90 days, including medical, dental, vision, and 401k.

STARTING PAY: \$18-20/hr, depending on experience

REPORTS TO: Lead FOC Extrusion Line Operator, Production Supervisor (PS)

EXTRUSION SETUP AND OPERATION

- Understands how to follow the extrusion operation setup procedures of a shop order regarding properties such as polyethylene material grade, water temperature in cooling troughs, and extrusion diameter.
- Alerts the Lead FOC Extrusion Line Operator or PS of any discrepancies encountered while following extrusion setup procedures.
- Monitors the operating parameters of the extruder according to order and recipe specifications.
- Makes adjustments to extruder, water troughs, and vacuum to fix discrepancies and ensure high quality production as needed.
- Ensures that the extruded product meets order and recipe specifications, such as correct cable dimensions.
- Operates cable printing machine to correctly mark extruded products according to shop order specifications.

MACHINE SETUP AND OPERATION

- Understands how to follow the machine operation setup procedures of a shop order regarding properties such as aramid yarn material grade, wind quality at the take-up, and cable core at the pay-off.
- Alerts the Lead FOC Extrusion Line Operator or PS of any discrepancies encountered while following machine setup procedures.
- Maintains a quality wind when monitoring the machine take-up.
- Assists in staging finished products for the materials management team.

GENERAL

- Complies with, supports, and promotes Incab's safety policies and procedures.
- Maintains a clean, organized working environment free of unnecessary trash, equipment, and materials.
- Assists the Lead FOC Extrusion Line Operator and PS in maintaining accurate paperwork as needed.
- Assists in procuring relevant materials for production, such as the construction of wooden reels and scrapping designated materials from used reels.
- Performs other duties as assigned.

QUALIFICATIONS / SKILLS:

- Working knowledge of Microsoft Excel, Word, and Outlook preferred.
- 1-3 years' experience operating a forklift in a warehouse environment preferred.
- 2 years' experience in manufacturing preferred. Manufacturing in a wire and cable setting is a plus.
- Strong organizational skills when handling paperwork and warehouse workspaces.
- Works well in a team environment.

REQUIREMENTS:

- High school diploma or GED.
- Demonstrates high attention to detail and alertness.
- Willing to work most of the time indoors in a hot, dusty, and noisy warehouse environment; able to work some of the time outside in any weather condition as needed.
- Basic understanding of computers and manufacturing tools such as hammers and impact drivers.
- Capable of lifting up to 50 pounds unassisted.
- Able to work 12-hour shifts on a 4-on-4-off schedule.

BENEFITS:

- Excellent medical, dental, vision, and health insurance after 90 days—ask for more details.
- Extra \$900.00 each month for your insurance benefits.
- Up to 6% match on 401k investments.
- 10 paid holidays per year.
- Vacation that starts accruing on Day 1!
- A bonus based on your contribution to our success!
- A winning, positive, friendly work environment!

WHY INCAB?

Incab is one of the largest manufacturers of the world's finest fiber optic cables. Our product range includes OPGW, ADSS, FTTH, outdoor and indoor cables, fire rated cables, sensing cables, and special cables for all applications—most notably for oil, gas, and harsh environments. We can also convert our progressive technical capabilities into specific cable design needs. Incab America is a US producer with a facility in Arlington, Texas, but commits to quality standards to meet the global optical cable demand. Incab serves customers worldwide with top-grade cables made of high-quality materials. With Incab, our customers get innovative, intelligent, and individualized cable solutions to meet their technical, price, and delivery needs!